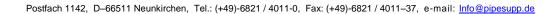
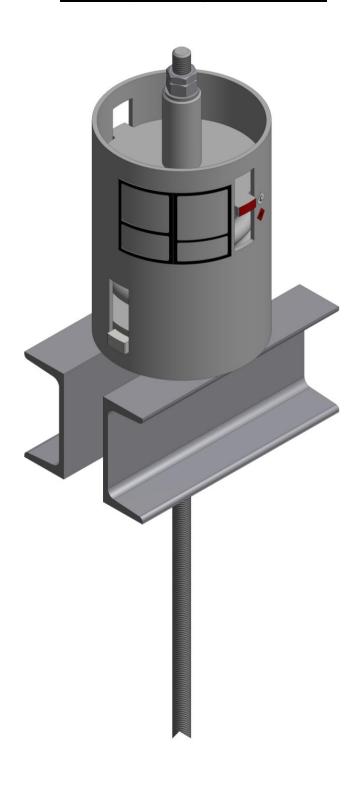
# Pipe Support Systems GmbH International





# <u>Product and installation instructions -</u> <u>spring hanger type D</u>



### International

Postfach 1142, D-66511 Neunkirchen, Tel.: (+49)-6821 / 4011-0, Fax: (+49)-6821 / 4011-37, e-mail: <a href="mailto:lnfo@pipesupp.de">lnfo@pipesupp.de</a>



### content

1. allocation	1
1.1 identification plate	2
2. positioning	3
3. installation	4
3.1 water pressure test	4
4. activation	5
4.1 spring position mark	5

### **International**

Postfach 1142, D-66511 Neunkirchen, Tel.: (+49)-6821 / 4011-0, Fax: (+49)-6821 / 4011-37, e-mail: Info@pipesupp.de



### 1. allocation

the mark number (identification plate: 'Mark. No.') must be the same as the isometric mark number.

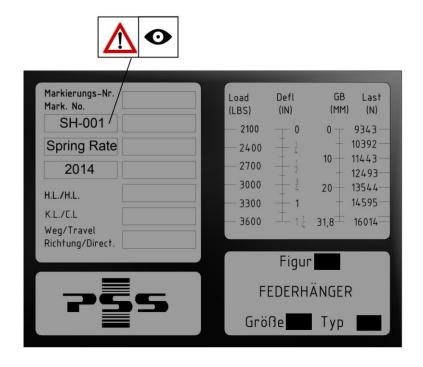


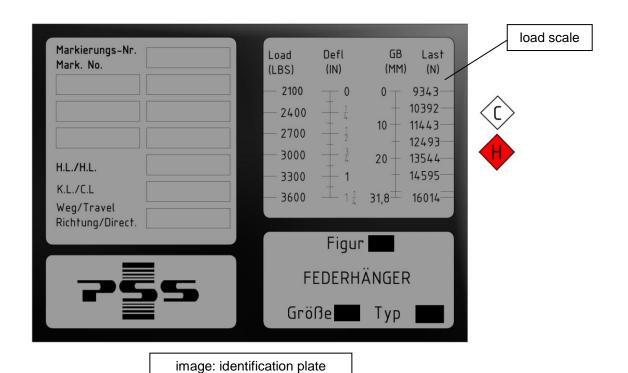
image: identification plate

#### **International**

Postfach 1142, D-66511 Neunkirchen, Tel.: (+49)-6821 / 4011-0, Fax: (+49)-6821 / 4011-37, e-mail: Info@pipesupp.de



### 1.1 identification plate



the identification plate displays the figure number, size, type and all important data to the spring hanger:

- Mark.no. = bearing designation

- H.L. = hot load ① - C.L. = cold load ②

- Travel = calculated travel

- Direction = direction of motion - down + up

the cold load  $\diamondsuit$  (white mark, 2) and the hot load  $\spadesuit$  (red mark, 1) are marked on the load scale.

- ① (operation load)
- ② (installation load)

### International

Postfach 1142, D-66511 Neunkirchen, Tel.: (+49)-6821 / 4011-0, Fax: (+49)-6821 / 4011-37, e-mail: <a href="mailto:lnfo@pipesupp.de">lnfo@pipesupp.de</a>



### 2. positioning

upper retaining band

capture of spring force in unloaded condition



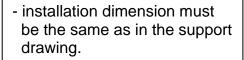
upper travel stop

capture of test load during water pressure test

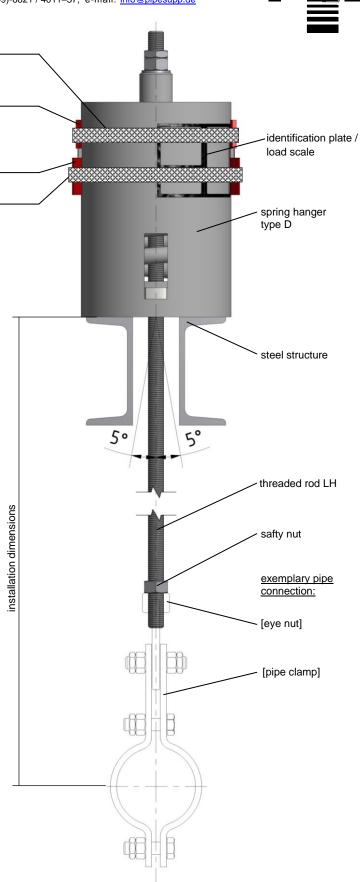


lower travel stop

lower retaining band



- the spring hanger must be positioned centrally and tiltproof on the steel structure.
- the threaded rod may not move more than 5° in all directions.



#### **International**

Postfach 1142, D-66511 Neunkirchen, Tel.: (+49)-6821 / 4011-0, Fax: (+49)-6821 / 4011-37, e-mail: Info@pipesupp.de

safty nut -

upper retaining band

adjusting nut

distance sleeve

c) 🔀



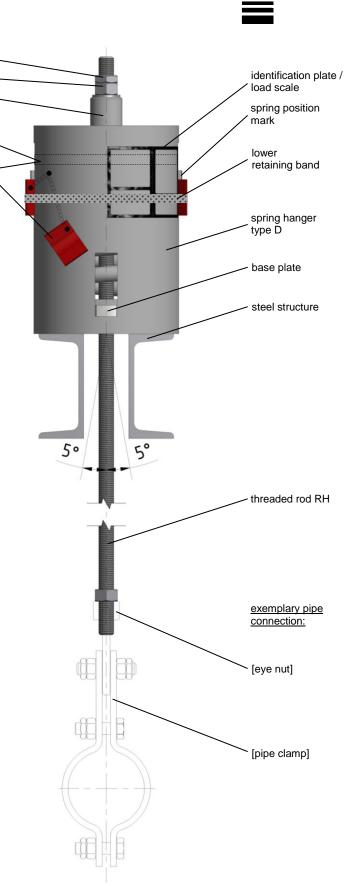
#### 3. installation

a) after the complete system was mounted rotate the turnbuckle until the spring hanger is subjected to a load.

- b) upper travel stop dissolves by loading the spring hanger.
- c) remove the upper retaining band and the upper travel stop.

### 3.1 in case of water pressure test

- in case of water pressure test, the lower travel stop (with retaining band) must remain mounted! (necessary for handling signification loads, which emerge due the water pressure test).
- After the water pressure test has been performed, or if no water pressure test is necessary, proceed to step 4.



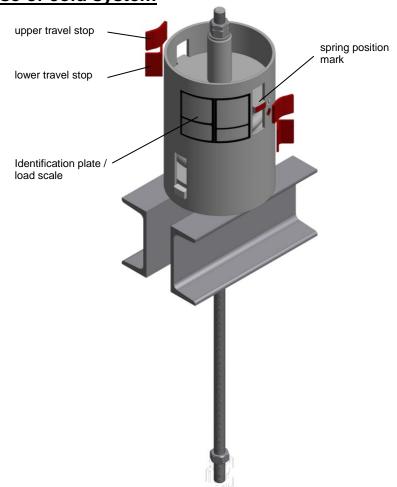
### International

Postfach 1142, D-66511 Neunkirchen, Tel.: (+49)-6821 / 4011-0, Fax: (+49)-6821 / 4011-37, e-mail: Info@pipesupp.de



4. activation of spring hanger in case of cold system

- a) the lower retaining band and the lower travel stop must be removed.
- c) when the system is in an operational status, it must be checked whether the spring position is between the �c -mark and the � -mark. In case of deviation, consultation is necessary.



#### 4.1 section of spring position mark in case of cold system

